**OPERATING SPECIFICATION**

**Concentration Measurement:**
- Measurement limits: 0...18.5 Brix for “REGULAR” scale
  0...2000 mBrix for “DIET” scale
  0...200% for “% STANDARD” display scale
- Accuracy: 0.1% of the range, maximum accuracy
  ±0.01 Brix with variation of ±10 °C (±18°F) for “REGULAR” scale.
  ±0.015 Brix with variation of ±2.5 °C (±4.5 °F) for “DIET” scale.
- Measurement scales: “BRIX”, “DIET” or “% STANDARD”
- Response time: <1.0 sec.

**CO₂ Measurement p/T**
- Measurement limits: 0...5 v/v (0...10 g/l)
- Accuracy: ±0.025 v/v (±0.05 g/l)
- Measurement scales: “v/v (Gas/Vol)” or “g/l”
- Cycle Time: 15 sec.

**CO₂ Measurement IR**
- Measurement limits: 0...6 v/v (0...12 g/l)
- Accuracy: +/- 0.025 v/v (+/- 0.05 g/l)
- Measurement scale: “v/v (Gas/Vol)” or “g/l”
- Response time: 3 sec

**TECHNICAL FEATURES**

Optional parameters: Sugar inversion with USD1 sonic unit (not shown), Alcohol, Oxygen.

Measurement Temp.: –5°C...+45°C (23°F...113°F)

Max. sterilization temp. (Hot water): 100°C (4 hours)

Line pressure: Max 10 bars

Degree of protection: IP67 in accordance with EN60529

Power supply: AC 24V ±10% 50...60Hz 7A Max.

DC 24V ±10% 7A Max.

Digital interface: RS485 for connection to MP01/02 receivers.

Field bus available from MP01: Profibus / Modbus TCP / Ethernet IP

Field bus available from MP02: Profibus / Modbus TCP / Ethernet IP

Connections: 2 fittings 3/4" Tri-Clamp®

Recirculation pump: Hygienic Centrifugal pump

Total weight: 28kg IB08 brix/CO₂ p/T, full configuration.

IB08 Overall Dimensions: 480 (b) x 360 (h) x 375 (d)
The beverage analyzer IB08 is the only system able to measure accurately any kind of beverage in the portfolio of a soft drinks bottling plant including diet, beverages with fibers and flavored waters. The equipment is based on optical technology: refractive index for Bx/Diet measurement and infrared for CO2 one (traditional pressure/temperature method for CO2 is available upon request). Both analyzers do not have any drift in the time so that the Maselli IB08 acts like a “black box” which does not need any adjustment vs the laboratory; after the initial configuration during start up, the operators in the plant do not have to touch the system anymore. In this scenario, the IB08 has the capability to handle automatically the change overs between beverages with no need to wait for laboratory checks allowing the plant to save time, improve syrup yield and filling capability. Due to the optical technology, the equipment is virtually no maintenance reducing drastically the ownership costs.

EQUIPMENT CONFIGURATIONS

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FIELD CONTROL PANELS

MP01 Receiver
MP01 is a touch screen receiver with all the parameters at your fingertips. Find a summary of all alarms that allows you to quickly take action. Easy to install, different setup for various applications available.

MP02 Trend analysis receiver
MP02 adds the capabilities to visualize and analyze trends in the production data with a user-friendly UI, in a quick installation and implementation package. Easy to install, can be linked to all the digital ports for maximum versatility. View and compare data and find the exact information to make decisions.

LABORATORY SUPERVISOR

M8
The software is M8 based, the current state of the art multi line lab software which provide a complete overview of the production data. Find a summary of all alarms that allows you to manage from one central location and quickly take action. Move beyond simple alarm notification and to gain true insight to help you address issues. View trends easily, check previous production data, directly monitor soft drinks productions.

IB08 BENEFITS AND PAYBACK

- Easy installation
- No need of calibration
- Accurate readings with diet, beverages with fibers and flavored waters
- Quick changeover for both regular and diet soft drinks
- Syrup yield improvement
- Real Ca Cp Cpk calculations of process performance
- User friendly handling of the collected data

IB08 BUFFER TANK

IB08 TO FILLER

IB08 Brix-Diet

IB08 Brix-Diet CO2 IR

IB08 Brix-Diet CO2 P/T

MP01/MP02

TO FILLER

M8

IB08